

SHIFT SELECTOR OPERATION AND CODE MANUAL



Oil level information, diagnostic codes and prognostic features for
3000/4000 SERIES ALLISON TRANSMISSIONS

The Allison Advantage

Your Allison Automatic is fully electronically controlled. The Allison electronic controls package oversees the operation of the transmission, controlling transmission upshifts and downshifts, and providing important information on the operation of your drive system.

Through readouts on your shift selector, you will be able to monitor transmission oil levels, read diagnostic codes and prognostic information. This brochure will help you understand shift selector readouts and enjoy long, trouble-free operation of your Allison Automatic.

Shift Selector Models

Detailed information on oil levels, diagnostic codes and prognostic features for your specific shift selector can be found on the following pages.

If your vehicle has a shift selector that has a:

- Double-digit display and was released after July 2008, equipped with Model Year '09 prognostics, see the section for **Model Year '09 4th Generation Electronic Controls Shift Selectors**.
- Double-digit display and was released after July 2008, not equipped with prognostics, see the section for **4th Generation Electronic Controls Shift Selectors**.
- Double-digit display and was released prior to July 2008, see the section for **4th Generation Electronic Controls Shift Selectors**.
- Single-digit display, see the section for **WTEC III Electronic Controls Shift Selectors**.

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General Information

FLUID LEVELS

The transmission fluid cools, lubricates and transmits hydraulic power, so it is important the proper fluid level be maintained at all times. If the fluid level is too low, the converter and clutches do not receive an adequate supply of fluids. If the fluid level is too high, the fluid can aerate causing the transmission to shift erratically or overheat.

DIAGNOSTICS

The Transmission Control Module (TCM) of your Allison Automatic monitors the transmission's electronic controls; and when a problem condition is detected, it:

- Restricts shifting
- Illuminates the **CHECK TRANS*** light on the instrument panel
- Registers a diagnostic code

Continued illumination of the **CHECK TRANS** light during vehicle operation (other than start-up) indicates that the TCM has signaled a diagnostic code.

MODE BUTTON

Allison Automatics offer primary and secondary shift schedule modes to enhance performance or fuel economy. The vehicle always defaults to the primary mode (light off). You can switch to the secondary mode (light on) by pushing the **MODE** button.

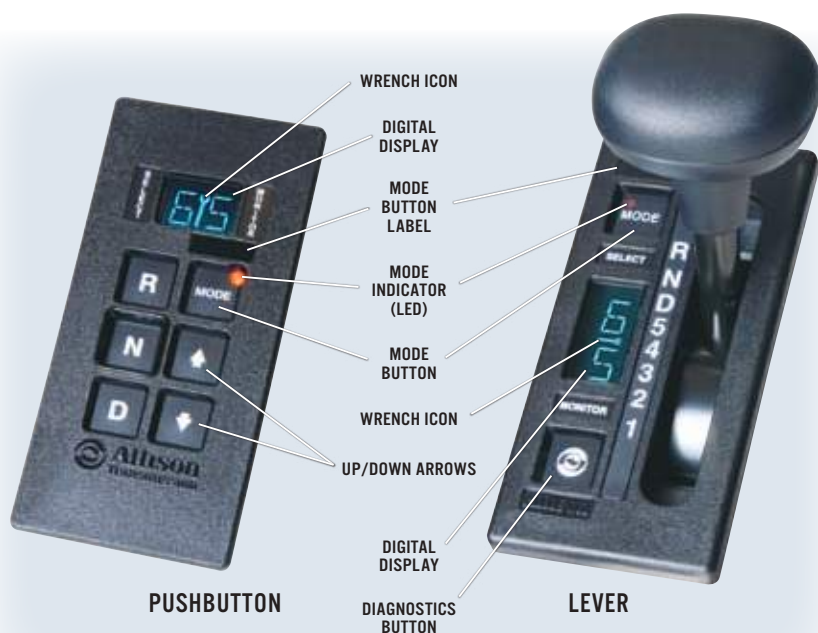


** For some problems, diagnostic codes may be registered without the TCM activating the **CHECK TRANS** light. Your Allison Transmission authorized service outlet should be consulted whenever there is a transmission-related concern. They have the equipment to check for diagnostic codes and to correct problems.*

Model Year '09 4th Generation Electronic Controls Shift Selectors

As the world leader in medium- and heavy-duty commercial transmissions, Allison Transmission continues its ongoing improvement initiative with the introduction of new prognostic features for Model Year '09 Allison 3000 and 4000 Series models, available July 2008.

Model Year '09 prognostics monitor various operating parameters to determine and alert you when a specific maintenance function is required. Model Year '09 prognostics feature Oil Life Monitor, Filter Life Monitor and Transmission Health Monitor. At this time, Allison Approved TES 295 transmission fluid is required to engage Model Year '09 prognostics.



OEMs may supply shift selectors for some vehicles equipped with Model Year '09 prognostics. If your Allison-equipped vehicle's shift selector is different from those shown above, contact your OEM for further details.

Prognostic Features

If the **WRENCH ICON** illuminates briefly after you turn the key to the run position on your Allison-equipped vehicle, then prognostics are enabled.



PUSHBUTTON



LEVER

OIL LIFE MONITOR

When fluid is due for a change: The **WRENCH ICON** is illuminated and remains solid for two minutes after the **DRIVE RANGE** is selected.



FILTER LIFE MONITOR

When the filter(s) is due for a change: The **WRENCH ICON** flashes on and off for two minutes after the **DRIVE RANGE** is selected.



TRANSMISSION HEALTH MONITOR

When clutch maintenance is due: The **WRENCH ICON** comes on and remains solid during entire operational time of vehicle.



Accessing Prognostics

When you are alerted via the **WRENCH ICON** on the shift selector that service is due, you can check the status by toggling through the shift selector display as follows. *Be sure to park the vehicle on a level surface, shift to N (Neutral) and apply the parking brake before accessing prognostics through the shift selector.*

OIL LIFE MONITOR



Using a *pushbutton shift selector* simultaneously press the **UP** and **DOWN** arrows two times.



Using a *lever shift selector* press the **DIAGNOSTICS** button two times.



“oM” appears followed by a number, from 99 to 0, which represents the percentage of oil life remaining before a fluid change is required.

FILTER LIFE MONITOR



Using a *pushbutton shift selector* simultaneously press the **UP** and **DOWN** arrows three times.



Using a *lever shift selector* press the **DIAGNOSTICS** button three times.



“FM” appears followed by either “oK” or “Lo”. “oK” means filters do not need to be changed and “Lo” means filters need to be changed.

TRANSMISSION HEALTH MONITOR



Using a *pushbutton shift selector* simultaneously press the **UP** and **DOWN** arrows four times.



Using a *lever shift selector* press the **DIAGNOSTICS** button four times.



“TM” appears followed by either “oK” or “Lo”. “oK” means no clutch maintenance is required, and “Lo” means clutch maintenance is required.

Resetting Prognostics

OIL LIFE MONITOR



Using either a pushbutton or lever shift selector, press and hold **MODE** button for approximately 10 seconds while in Oil Life Monitor mode.

Or

Using either a pushbutton or lever shift selector, perform the following shift sequence with the ignition on but the engine off. Do not stop the sequence for more than three seconds once you have started.

N-D-N-D-N-R-N

Note: A “99” will display verifying that Oil Life Monitor has been reset.

FILTER LIFE MONITOR



Using either a pushbutton or lever shift selector, press and hold **MODE** button for approximately 10 seconds while in Filter Life Monitor mode.

Or

Using either a pushbutton or lever shift selector, perform the following shift sequence with the ignition on but the engine off. Do not stop the sequence for more than three seconds once you have started.

N-R-N-R-N-D-N

Note: The **WRENCH ICON** will illuminate briefly and “oK” will display verifying Filter Life Monitor has been reset.

TRANSMISSION HEALTH MONITOR

The **WRENCH ICON** clears automatically when appropriate conditions are detected. Transmission Health Monitor must be reset manually using Allison DOC™ after correcting a clutch system issue.

Checking Fluid Levels

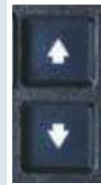
Use the following procedure to display oil level information.

To enter the oil level function:

1. Park the vehicle on a level surface, shift to **N** (Neutral) and apply the parking brake.
2. Using a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrows one time.



Using a *lever shift selector*, press the **DIAGNOSTICS** button one time.



3. The fluid level reading may be delayed until the following conditions are met:
 - Engine is at idle.
 - The fluid temperature is between 60°C (140°F) and 104°C (220°F).
 - Transmission is in N (Neutral).
 - The vehicle has been stationary for approximately two minutes to allow the fluid to settle.
 - The engine is at idle (below 1000 rpm - not "fast" idle).

DELAYED FLUID LEVEL CHECK

The indication of a delayed fluid level check for *pushbutton and lever selectors* is a flashing display and a numerical countdown.



4. The shift selector displays the oil level data as follows:

- **CORRECT FLUID LEVEL** – “oL” is displayed (“oL” represents “Fluid (Oil) Level Check”) followed by “oK.” The “oK” display indicates the fluid is within the correct fluid level zone. The sensor display and the transmission dipstick may not agree exactly because the oil level sensor compensates for fluid temperature.



- **LOW FLUID LEVEL** – “oL” is displayed (“oL” represents “Fluid (Oil) Level Check”) followed by “Lo” (“Lo” represents “Low Oil Level”) and the number of quarts the transmission fluid is low.

Example: oL Lo 02

“2” indicates that 2 additional quarts of fluid will bring the fluid level within the middle of the “oK” zone.



- **HIGH FLUID LEVEL** – “oL” is displayed (“oL” represents “Fluid (Oil) Level Check”) followed by “HI” (“HI” represents “High Oil Level”) and the number of quarts the transmission fluid is overfilled.

Example: oL HI 01

“1” indicates 1 quart of fluid above the full transmission level.



- **INVALID FOR DISPLAY** – If any of the previous conditions are not met, the shift selector will display “oL” (“oL” represents “Fluid (Oil) Level Check”) followed by “- -” and a numerical display. The numerical display is a fault code and indicates conditions are not proper to receive the fluid level information or there is a system malfunction.

The fault codes that may be encountered are shown below:

DISPLAY FAULT CODE	FLUID LEVEL FAULT CODE DESCRIPTION
oL, --, 0X*	Setting time too short
oL, --, 50 or , EL	Engine speed too low
oL, --, 59 or , EH	Engine speed too high
oL, --, 65 or , SN	Neutral must be selected
oL, --, 70 or , TL	Sump fluid temperature too low
oL, --, 79 or , TH	Sump fluid temperature too high
oL, --, 89 or , SH	Output speed high
oL, --, 95 or , FL	Oil level sensor failed**

*A number between 8 and 1 that flashes during countdown period.

**Report sensor failure display to a distributor or dealer in your area.

CAUTION: A low or high fluid level can cause overheating and irregular shift patterns. Incorrect fluid level can damage the transmission.

To exit the oil level function:

- **Pushbutton selector:** Press any range button.

- **Lever selector:**
Press the **DIAGNOSTICS** button one time.



Diagnostic Codes

To enter the diagnostic code function:

1. Bring the vehicle to a complete stop. Apply the parking brake.
2. Using a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrows five times.

Using a *lever shift selector*, press the **DIAGNOSTICS** button five times.



To read diagnostic codes in the digital display:

Diagnostic codes will appear two characters at a time on a *pushbutton* or *lever selector*.

When the diagnostic function is entered, the first code (position **d1**) is displayed as follows:

Example Code: **P 07 22** Displayed as: **d1, P, 07, 22**



The Code Position (**d1**) is the first item displayed, followed by the Diagnostic Trouble Code (DTC),** **P, 07, 22**. Each item is displayed for about one second. The display cycles continuously until the next code list position is accessed by pressing the **MODE** button.

For a detailed list of Diagnostic Transmission Codes for Model Year '09 shift selectors, see pages 31 through 34.

** Diagnostic Trouble Code (DTC) – The diagnostic trouble code number referring to the general condition or area of fault detected by the TCM.

To clear diagnostic codes:

Press and hold the **MODE** button for 10 seconds to clear both active and inactive codes.



Note: Be sure to record all codes displayed before they are cleared. This is essential for troubleshooting. Begin operating as normal.

Drive the vehicle and check for code recurrence. If codes continue to recur, bring the vehicle to an authorized Allison Transmission service outlet to diagnose and repair the problem causing the codes.

4th Generation Electronic Controls Shift Selectors



Vehicle manufacturers may choose different types of shift selectors for their vehicles. The shift selector in your Allison-equipped vehicle will be similar to the pushbutton or lever style shown above.

Checking Fluid Levels

Use the following procedure to display oil level information.

To enter the oil level function:

1. Park the vehicle on a level surface, shift to **N** (Neutral) and apply the parking brake.
2. Using a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrow buttons one time.



Using a *lever shift selector*, press the **DIAGNOSTICS** button one time.



3. The fluid level reading may be delayed until the following conditions are met:
 - Engine is at idle.
 - The fluid temperature is between 60°C (140°F) and 104°C (220°F).
 - Transmission is in N (Neutral).
 - The vehicle has been stationary for approximately two minutes to allow the fluid to settle.
 - The engine is at idle (below 1000 rpm - not "fast" idle).

DELAYED FLUID LEVEL CHECK

The indication of a delayed fluid level check for *pushbutton and lever selectors* is a flashing display and a numerical countdown in the **SELECT/MONITOR** window display.



4. The shift selector displays the oil level data as follows:

- **CORRECT FLUID LEVEL** – “oL” is displayed (“oL” represents “Fluid (Oil) Level Check”) followed by “oK.” The “oK” display indicates the fluid is within the correct fluid level zone. The sensor display and the transmission dipstick may not agree exactly because the oil level sensor compensates for fluid temperature.



- **LOW FLUID LEVEL** – “oL” is displayed (“oL” represents “Fluid (Oil) Level Check”) followed by “Lo” (“Lo” represents “Low Oil Level”) and the number of quarts the transmission fluid is low.

Example: oL Lo 02

“2” indicates that 2 additional quarts of fluid will bring the fluid level within the middle of the “oK” zone.



- **HIGH FLUID LEVEL** – “oL” is displayed (“oL” represents “Fluid (Oil) Level Check”) followed by “HI” (“HI” represents “High Oil Level”) and the number of quarts the transmission fluid is overfilled.

Example: oL HI 01 “1” indicates 1 quart of fluid above the full transmission level.



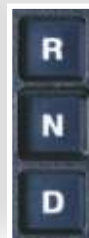
- **INVALID FOR DISPLAY** – If any of the previous conditions are not met, the shift selector will display “oL” (“oL” represents “Fluid (Oil) Level Check”) followed by “- -” and a numerical display. The numerical display is a fault code and indicates conditions are not proper to receive the fluid level information, or that there is a system malfunction.

The fault codes that may be encountered are shown on page 10.

CAUTION: A low or high fluid level can cause overheating and irregular shift patterns. Incorrect fluid level can damage the transmission.

To exit the oil level function:

- *Pushbutton selector:* Press any range button.
- *Lever selector:*
Press the **DIAGNOSTICS** button one time.



Diagnostic Codes

To enter the diagnostic code function:

1. Bring the vehicle to a complete stop. Apply the parking brake.
2. Using a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrows two times.

Using a *lever shift selector*, press the **DIAGNOSTICS** button two times.



To read diagnostic codes in the digital display:

Diagnostic codes will appear two characters at a time on a *pushbutton* or *lever selector*.

When the diagnostic function is entered, the first code (position **d1**) is displayed as follows:

Example Code: **P 07 22**

Displayed as: **d1, P, 07, 22**



The Code Position (**d1**) is the first item displayed, followed by the Diagnostic Trouble Code (DTC);** **P, 07, 22**. Each item is displayed for about one second. The display cycles continuously until the next code list position is accessed by pressing the **MODE** button.

For a detailed list of Diagnostic Transmission Codes for 4th Generation Shift Selectors, see pages 31 through 34.

** Diagnostic Trouble Code (DTC) - The diagnostic trouble code number referring to the general condition or area of fault detected by the TCM.

To clear diagnostic codes:

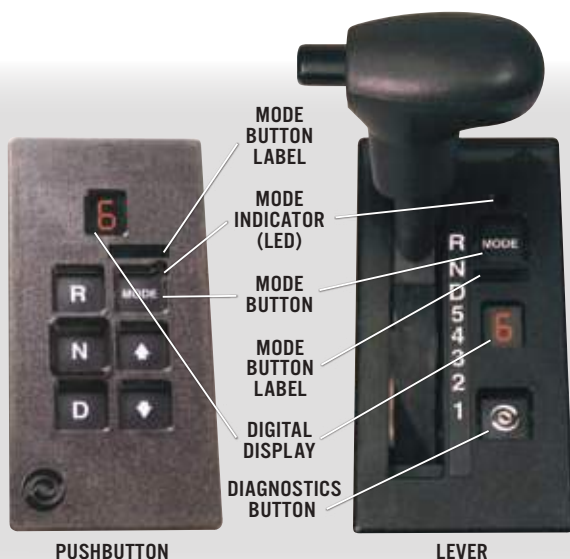
Press and hold the **MODE** button for 10 seconds to clear both active and inactive codes.



Note: Be sure to record all codes displayed before they are cleared. This is essential for troubleshooting. Begin operating as normal.

Drive the vehicle and check for code recurrence. If codes continue to recur, bring the vehicle to an authorized Allison Transmission service outlet to diagnose and repair the problem causing the codes.

WTEC III Electronic Controls Shift Selectors



Vehicle manufacturers may choose different types of shift selectors for their vehicles. The shift selector in your Allison-equipped vehicle will be similar to one of the pushbutton or lever styles as shown above.

Checking Fluid Levels

Use the following procedure to display oil level information.

To enter the oil level function:

1. Park the vehicle on a level surface, shift to **N** (Neutral) and apply the parking brake.
2. Using a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrow buttons one time.



Using a *lever shift selector*, press the **DIAGNOSTICS** button one time.



3. The fluid level reading may be delayed until the following conditions are met:
 - Engine is at idle.
 - The fluid temperature is between 60°C (140°F) and 104°C (220°F).
 - Transmission is in N (Neutral).
 - The vehicle has been stationary for approximately two minutes to allow the fluid to settle.
 - The engine is at idle (below 1000 rpm – not “fast” idle).

DELAYED FLUID LEVEL CHECK

A delayed fluid level check for *pushbutton* and *lever selectors* is indicated by a “-” in the display window followed by a numerical countdown.



4. The shift selector displays the oil level data as follows:

- **CORRECT FLUID LEVEL** – “oL” is displayed (“oL” represents “Fluid (Oil) Level Check”) followed by “oK.” The “oK” display indicates the fluid is within the correct fluid level zone. The sensor display and the transmission dipstick may not agree exactly because the oil level sensor compensates for fluid temperature.



- **LOW FLUID LEVEL** – “oL” is displayed (“oL” represents “Fluid (Oil) Level Check”) followed by “Lo” (“Lo” represents “Low Oil Level”) and the number of quarts the transmission fluid is low.

Example: oL Lo 2

“2” indicates that 2 additional quarts of fluid will bring the fluid level within the middle of the “oK” zone.



- **HIGH FLUID LEVEL** – “oL” is displayed (“oL” represents “Fluid (Oil) Level Check”) followed by “HI” (“HI” represents “High Oil Level”) and the number of quarts the transmission fluid is overfilled.

Example: oL HI 1

“1” indicates 1 quart of fluid above the full transmission level.



- **INVALID FOR DISPLAY** – If any of the above conditions are not met, the shift selector will display “oL” (“oL” represents “Fluid (Oil) Level Check”) followed by “-” and a numerical display. The numerical display is a fault code and indicates conditions are not proper to receive the fluid level information, or that there is a system malfunction.

The fault codes that may be encountered are shown below:

DISPLAY FAULT CODE	FLUID LEVEL FAULT CODE DESCRIPTION
o, L, -, 0, X*	Setting time too short
o, L, -, 5, 0	Engine speed too low
o, L, -, 5, 9	Engine speed too high
o, L, -, 6, 5	Neutral must be selected
o, L, -, 7, 0	Sump fluid temperature too low
o, L, -, 7, 9	Sump fluid temperature too high
o, L, -, 8, 9	Output speed high
o, L, -, 9, 5	Oil level sensor failed**

*A number between 8 and 1 that flashes during countdown period.

**Report sensor failure display to a distributor or dealer in your area.

CAUTION: A low or high fluid level can cause overheating and irregular shift patterns. Incorrect fluid level can damage the transmission.

To exit the oil level function:

Pushbutton selector:

Press the **NEUTRAL** button or simultaneously press the **UP** and **DOWN** arrows two times.

Lever selector:

Press the **DIAGNOSTICS** button two times or momentarily move the shift selector to any range and back to neutral.



Diagnostic Codes

To enter the diagnostic code function:

1. Bring the vehicle to a complete stop. Apply the parking brake.
2. Using a *pushbutton shift selector*, simultaneously press the **UP** and **DOWN** arrows two times.

Using a *lever shift selector*, press the **DIAGNOSTICS** button two times.



To read the digital display codes:

Diagnostic codes will appear one digit at a time on a *lever or pushbutton selector*.

When the diagnostic function is entered, the first code (position **d1**) is displayed as follows:

Example Code: 13 12



Code Position: **d1** – indicates that this is the first diagnostic code listed in the TCM memory.

Main Code: **13** - (two digits displayed one at a time) is listed first and provides the general condition or area of a fault detected by the TCM.

Sub Code: **12** - (two digits displayed one at a time) is listed second and provides specific areas or conditions within the main code that caused the fault. This subcode indicates the problem is caused by low voltage.

For a detailed list of Diagnostic Transmission Codes for 3rd Generation Shift Selectors, see pages 25 through 30.

To clear diagnostic codes:

Press and hold the **MODE** button for approximately three seconds until the **MODE INDICATOR** (LED) flashes. Release the **MODE** button and active indicators will not be illuminated. To clear inactive codes, press and hold the **MODE** button for 10 seconds. Some codes are self-clearing and others require ignition cycles to clear.



Be sure to record all codes displayed before they are cleared. This is essential for troubleshooting. Begin operating as normal.

Drive the vehicle and check for code recurrence. If codes continue to recur, bring the vehicle to an authorized Allison Transmission service outlet to diagnose and repair the problem causing the codes.

Diagnostic Transmission Codes

MAIN CODE	SUB CODE	CODE DESCRIPTION
13	12	ECU INPUT VOLTAGE LOW
	13	ECU INPUT VOLTAGE MEDIUM LOW
	23	ECU INPUT VOLTAGE HIGH
14	12	OIL LEVEL SENSOR, FAILED LOW
	23	OIL LEVEL SENSOR, FAILED HIGH
21	12	THROTTLE POSITION SENSOR, FAILED LOW
	23	THROTTLE POSITION SENSOR, FAILED HIGH
22	14	ENGINE SPEED SENSOR
	15	TURBINE SPEED SENSOR
	16	OUTPUT SPEED SENSOR
23	12	PRIMARY SHIFT SELECTOR FAULT
	13	PRIMARY SHIFT SELECTOR MODE FAULT
	14	SECONDARY SHIFT SELECTOR FAULT
	15	SECONDARY SHIFT SELECTOR MODE FAULT
	16	SHIFT SELECTOR DISPLAY LINE FAULT
24	12	SUMP FLUID TEMPERATURE, COLD
	23	SUMP FLUID TEMPERATURE, HOT
25	00	OUTPUT SPEED SENSOR @ 0 RPM, LOW
	11	OUTPUT SPEED SENSOR @ 0 RPM, 1ST
	22	OUTPUT SPEED SENSOR @ 0 RPM, 2ND
	33	OUTPUT SPEED SENSOR @ 0 RPM, 3RD
	44	OUTPUT SPEED SENSOR @ 0 RPM, 4TH
	55	OUTPUT SPEED SENSOR @ 0 RPM, 5TH
	66	OUTPUT SPEED SENSOR @ 0 RPM, 6TH
	77	OUTPUT SPEED SENSOR @ 0 RPM, REVERSE
26	00	THROTTLE SOURCE NOT DETECTED
	11	ENGINE COOLANT SOURCE NOT DETECTED
32	00	C3 PRESSURE SWITCH OPEN IN LOW
	33	C3 PRESSURE SWITCH OPEN IN 3RD
	55	C3 PRESSURE SWITCH OPEN IN 5TH
	77	C3 PRESSURE SWITCH OPEN IN REVERSE
33	12	SUMP OIL TEMPERATURE SENSOR, FAILED LOW
	23	SUMP OIL TEMPERATURE SENSOR, FAILED HIGH
34	12	CALIBRATION COMPATIBILITY WRONG
	13	CALIBRATION BLOCK CHECKSUM
	14	POWER OFF BLOCK CHECKSUM
	15	DIAGNOSE QUEUE BLOCK CHECKSUM

Diagnostic Transmission Codes

MAIN CODE	SUB CODE	CODE DESCRIPTION
34	16	REAL TIME BLOCK CHECKSUM
	17	CUSTOMER MODIFIABLE CONSTANTS CHECKSUM
35	00	POWER INTERRUPTION
	16	REAL TIME WRITE INTERRUPTION
36	00	HARDWARE/SOFTWARE NOT COMPATIBLE
	01	TID NOT COMPATIBLE W/HARDWARE/SOFTWARE
	02	TID DID NOT COMPLETE
42	12	A SOLENOID SHORTED TO BATTERY
	13	B SOLENOID SHORTED TO BATTERY
	14	C SOLENOID SHORTED TO BATTERY
	15	D SOLENOID SHORTED TO BATTERY
	16	E SOLENOID SHORTED TO BATTERY
	21	F SOLENOID SHORTED TO BATTERY
	22	G SOLENOID SHORTED TO BATTERY
	23	H SOLENOID SHORTED TO BATTERY
	24	J SOLENOID SHORTED TO BATTERY
	26	N SOLENOID SHORTED TO BATTERY
44	12	A SOLENOID SHORTED TO GROUND
	13	B SOLENOID SHORTED TO GROUND
	14	C SOLENOID SHORTED TO GROUND
	15	D SOLENOID SHORTED TO GROUND
	16	E SOLENOID SHORTED TO GROUND
	21	F SOLENOID SHORTED TO GROUND
	22	G SOLENOID SHORTED TO GROUND
	23	H SOLENOID SHORTED TO GROUND
	24	J SOLENOID SHORTED TO GROUND
	26	N SOLENOID SHORTED TO GROUND
45	12	A SOLENOID CIRCUIT OPEN
	13	B SOLENOID CIRCUIT OPEN
	14	C SOLENOID CIRCUIT OPEN
	15	D SOLENOID CIRCUIT OPEN
	16	E SOLENOID CIRCUIT OPEN
	21	F SOLENOID CIRCUIT OPEN
	22	G SOLENOID CIRCUIT OPEN
	23	H SOLENOID CIRCUIT OPEN
	24	J SOLENOID CIRCUIT OPEN
	26	N SOLENOID CIRCUIT OPEN

Diagnostic Transmission Codes

MAIN CODE	SUB CODE	CODE DESCRIPTION
46	21	F SOLENOID CIRCUIT OVERCURRENT
	26	N & H SOLENOID CIRCUIT OVERCURRENT
	27	A-HI SOLENOID CIRCUIT OVERCURRENT
51	01	OFFGOING RATIO TEST, LOW TO 1
	10	OFFGOING RATIO TEST, 1 TO LOW
	12	OFFGOING RATIO TEST, 1 TO 2
	21	OFFGOING RATIO TEST, 2 TO 1
	23	OFFGOING RATIO TEST, 2 TO 3
	24	OFFGOING RATIO TEST, 2 TO 4
	35	OFFGOING RATIO TEST, 3 TO 5
	42	OFFGOING RATIO TEST, 4 TO 2
	43	OFFGOING RATIO TEST, 4 TO 3
	45	OFFGOING RATIO TEST, 4 TO 5
	46	OFFGOING RATIO TEST, 4 TO 6
	53	OFFGOING RATIO TEST, 5 TO 3
	64	OFFGOING RATIO TEST, 6 TO 4
	65	OFFGOING RATIO TEST, 6 TO 5
	XY	OFFGOING RATIO TEST, X TO Y
52	01	OFFGOING C3PS TEST, LOW TO 1
	08	OFFGOING C3PS TEST, LOW TO N1
	32	OFFGOING C3PS TEST, 3 TO 2
	34	OFFGOING C3PS TEST, 3 TO 4
	54	OFFGOING C3PS TEST, 5 TO 4
	56	OFFGOING C3PS TEST, 5 TO 6
	71	OFFGOING C3PS TEST, REVERSE TO 1
	72	OFFGOING C3PS TEST, REVERSE TO 2
	78	OFFGOING C3PS TEST, REVERSE TO N1
	99	OFFGOING C3PS TEST, N3 TO N2
	XY	OFFGOING C3PS TEST, X TO Y
53	08	OFFGOING SPEED TEST, LOW TO N1
	09	OFFGOING SPEED TEST, L TO NNC
	18	OFFGOING SPEED TEST, 1 TO N1
	19	OFFGOING SPEED TEST, 1 TO RELS
	28	OFFGOING SPEED TEST, 2 TO N1
	29	OFFGOING SPEED TEST, 2 TO N2
	38	OFFGOING SPEED TEST, 3 TO N1
	39	OFFGOING SPEED TEST, 3 TO N3

Diagnostic Transmission Codes

MAIN CODE	SUB CODE	CODE DESCRIPTION
53	48	OFFGOING SPEED TEST, 4 TO N1
	49	OFFGOING SPEED TEST, 4 TO N3
	58	OFFGOING SPEED TEST, 5 TO N1
	59	OFFGOING SPEED TEST, 5 TO N3
	68	OFFGOING SPEED TEST, 6 TO N1
	69	OFFGOING SPEED TEST, 6 TO N4
	78	OFFGOING SPEED TEST, REVERSE TO N1
	99	OFFGOING SPEED TEST, N2 TO N3 OR N3 TO N2
	XY	OFFGOING SPEED TEST, X TO Y
54	01	ONCOMING RATIO TEST, LOW TO 1
	07	ONCOMING RATIO TEST, LOW TO REVERSE
	10	ONCOMING RATIO TEST, 1 TO LOW
	12	ONCOMING RATIO TEST, 1 TO 2
	17	ONCOMING RATIO TEST, 1 TO REVERSE
	21	ONCOMING RATIO TEST, 2 TO 1
	23	ONCOMING RATIO TEST, 2 TO 3
	24	ONCOMING RATIO TEST, 2 TO 4
	27	ONCOMING RATIO TEST, 2 TO REVERSE
	32	ONCOMING RATIO TEST, 3 TO 2
	34	ONCOMING RATIO TEST, 3 TO 4
	35	ONCOMING RATIO TEST, 3 TO 5
	42	ONCOMING RATIO TEST, 4 TO 2
	43	ONCOMING RATIO TEST, 4 TO 3
	45	ONCOMING RATIO TEST, 4 TO 5
	46	ONCOMING RATIO TEST, 4 TO 6
	53	ONCOMING RATIO TEST, 5 TO 3
	54	ONCOMING RATIO TEST, 5 TO 4
	56	ONCOMING RATIO TEST, 5 TO 6
	64	ONCOMING RATIO TEST, 6 TO 4
	65	ONCOMING RATIO TEST, 6 TO 5
	70	ONCOMING RATIO TEST, REV. TO LOW
	71	ONCOMING RATIO TEST, REVERSE TO 1
	72	ONCOMING RATIO TEST, REVERSE TO 2
	80	ONCOMING RATIO TEST, N1 TO LOW
	81	ONCOMING RATIO TEST, N1 TO 1
	82	ONCOMING RATIO TEST, N1 TO 2
	83	ONCOMING RATIO TEST, N1 TO 3

Diagnostic Transmission Codes

MAIN CODE	SUB CODE	CODE DESCRIPTION
54	85	ONCOMING RATIO TEST, N1 TO 5
	86	ONCOMING RATIO TEST, N1 TO 6
	87	ONCOMING RATIO TEST, N1 TO REVERSE
	92	ONCOMING RATIO TEST, N2 TO 2
	93	ONCOMING RATIO TEST, N3 TO 3
	95	ONCOMING RATIO TEST, N3 TO 5
	96	ONCOMING RATIO TEST, N4 TO 6
	XY	ONCOMING RATIO TEST, X TO Y
55	07	ONCOMING C3PS TEST, LOW TO REVERSE
	17	ONCOMING C3PS TEST, 1 TO REVERSE
	27	ONCOMING C3PS TEST, 2 TO REVERSE
	87	ONCOMING C3PS TEST, N1 TO REVERSE
	97	ONCOMING C3PS TEST, NVL TO REVERSE
	XY	ONCOMING C3PS TEST, X TO Y
56	00	LOW RANGE VERIFICATION TEST
	11	1ST RANGE VERIFICATION TEST
	22	2ND RANGE VERIFICATION TEST
	33	3RD RANGE VERIFICATION TEST
	44	4TH RANGE VERIFICATION TEST
	55	5TH RANGE VERIFICATION TEST
	66	6TH RANGE VERIFICATION TEST
	77	REVERSE RANGE VERIFICATION TEST
57	11	1ST RANGE VERIFICATION C3PS TEST
	22	2ND RANGE VERIFICATION C3PS TEST
	44	4TH RANGE VERIFICATION C3PS TEST
	66	6TH RANGE VERIFICATION C3PS TEST
	88	N1 RANGE VERIFICATION C3PS TEST
	99	N2 OR N4 RANGE VERIFICATION C3PS TEST
61	00	RETARDER OIL TEMPERATURE, HOT
62	12	RETARDER TEMP. SENSOR, FAILED LOW
	23	RETARDER TEMP. SENSOR, FAILED HIGH
	32	ENGINE COOLANT TEMP. SENSOR, FAILED LOW
	33	ENGINE COOLANT TEMP. SENSOR, FAILED HIGH
63	00	INPUT FUNCTION FAULT
	26	KICKDOWN INPUT, FAILED ON
	40	SERVICE BRAKE STATUS INPUT, FAILED ON

Diagnostic Transmission Codes

MAIN CODE	SUB CODE	CODE DESCRIPTION
63	41	PUMP/PACK AND NEUTRAL GENERAL PURPOSE INPUT
	47	RELS INPUT, FAILED ON
64	12	RETARDER MODULATION SENSOR, FAILED LOW
	23	RETARDER MODULATION SENSOR, FAILED HIGH
65	00	ENGINE RATING TOO HIGH
	11	ENGINE NOT RESPONDING TO LRTP TORQUE REDUCTION
	12	ENGINE NOT RESPONDING TO DEFAULT TRANSMISSION TORQUE LIMIT
66	00	SERIAL COMMUNICATION INTERFACE FAULT
	11	S. C. I. ENGINE COOLANT SOURCE FAULT
	22	J1939 RETARDER REQUEST FAULT
	33	J1939 DRIVER DEMAND TORQUE FAULT
	34	ENGINE NOT RESPONDING TO J1939 SEM CONTROL
69	27	A-HIGH SWITCH INOPERATIVE IN ECU
	28	F-HIGH SWITCH INOPERATIVE IN ECU
	29	N & H-HIGH SWITCH INOPERATIVE IN ECU
	33	COMPUTER OPERATING PROPERLY TIMEOUT IN ECU
	34	ECU WRITE TIMEOUT
	35	ECU CHECKSUM TEST
	36	RAM SELF TEST IN ECU
	39	COMMUNICATION CHIP ADDRESSING ERROR
	41	I/O ASIC ADDRESSING TEST IN ECU
	42	SPI OUTPUT FAILURE
	43	SPI INPUT FAILURE
70	12	MINOR LOOP OVERRUN IN SOFTWARE
	13	ILLEGAL WRITE TO ADDRESS \$0000
	14	MAJOR LOOP OVERRUN IN SOFTWARE

Diagnostic Transmission Codes

DIAGNOSTIC CODE	CODE DESCRIPTION
C1312	RETARDER REQUEST SENSOR, FAILED LOW
C1313	RETARDER REQUEST SENSOR, FAILED HIGH
P0122	PEDAL POSITION SENSOR, LOW VOLTAGE
P0123	PEDAL POSITION SENSOR, HIGH VOLTAGE
P0218	TRANSMISSION FLUID OVER TEMPERATURE
P0602	TCM NOT PROGRAMMED
P0610	TCM VEHICLE OPTIONS (TRANSID) ERROR
P0613	TCM PROCESSOR
P0614	TORQUE CONTROL DATA MISMATCH—ECM/TCM
P0634	TCM INTERNAL TEMPERATURE TOO HIGH
P063E	AUTO CONFIGURATION THROTTLE INPUT NOT PRESENT
P063F	AUTO CONFIGURATION ENGINE COOLANT TEMP INPUT NOT PRESENT
P0658	ACTUATOR SUPPLY VOLTAGE 1 (HSD1), LOW
P0659	ACTUATOR SUPPLY VOLTAGE 1 (HSD1), HIGH
P0701	TRANSMISSION CONTROL SYSTEM PERFORMANCE
P0702	TRANSMISSION CONTROL SYSTEM ELECTRICAL (TRANSID)
P0703	BRAKE SWITCH CIRCUIT MALFUNCTION
P0708	TRANSMISSION RANGE SENSOR, HIGH
P070C	TRANSMISSION FLUID LEVEL SENSOR, LOW
P070D	TRANSMISSION FLUID LEVEL SENSOR, HIGH
P0711	TRANSMISSION FLUID TEMPERATURE SENSOR PERFORMANCE
P0712	TRANSMISSION FLUID TEMPERATURE SENSOR, LOW
P0713	TRANSMISSION FLUID TEMPERATURE SENSOR, HIGH
P0716	TURBINE SPEED SENSOR PERFORMANCE
P0717	TURBINE SPEED SENSOR, NO SIGNAL
P0719	BRAKE SWITCH ABS, INPUT LOW
P071A	RELS INPUT, FAILED ON
P071D	GENERAL PURPOSE FAULT
P0721	OUTPUT SPEED SENSOR PERFORMANCE
P0722	OUTPUT SPEED SENSOR, NO SIGNAL
P0726	ENGINE SPEED SENSOR PERFORMANCE
P0727	ENGINE SPEED SENSOR, NO SIGNAL

Diagnostic Transmission Codes

DIAGNOSTIC CODE	CODE DESCRIPTION
P0729	INCORRECT 6TH GEAR RATIO
P0731	INCORRECT 1ST GEAR RATIO
P0732	INCORRECT 2ND GEAR RATIO
P0733	INCORRECT 3RD GEAR RATIO
P0734	INCORRECT 4TH GEAR RATIO
P0735	INCORRECT 5TH GEAR RATIO
P0736	INCORRECT REVERSE GEAR RATIO
P0741	TORQUE CONVERTER CLUTCH SYSTEM, STUCK OFF
P0776	PRESSURE CONTROL SOLENOID 2, STUCK OFF
P0777	PRESSURE CONTROL SOLENOID 2, STUCK ON
P0796	PRESSURE CONTROL SOLENOID 3, STUCK OFF
P0797	PRESSURE CONTROL SOLENOID 3, STUCK ON
P0842	TRANSMISSION PRESSURE SWITCH 1, LOW
P0843	TRANSMISSION PRESSURE SWITCH 1, HIGH
P088A	DETERIORATED FILTER
P088B	VERY DETERIORATED FILTER
P0880	TCM POWER INPUT SIGNAL
P0881	TCM POWER INPUT SIGNAL PERFORMANCE
P0882	TCM POWER INPUT SIGNAL, LOW
P0883	TCM POWER INPUT SIGNAL, HIGH
P0894	TRANSMISSION COMPONENT SLIPPING
P0897	TRANSMISSION FLUID AT LIMIT
P0960	PRESSURE CONTROL SOLENOID MAIN MOD CONTROL, OPEN
P0962	PRESSURE CONTROL SOLENOID MAIN MOD CONTROL, LOW
P0963	PRESSURE CONTROL SOLENOID MAIN MOD CONTROL, HIGH
P0964	PRESSURE CONTROL SOLENOID 2 CONTROL, OPEN
P0966	PRESSURE CONTROL SOLENOID 2 CONTROL, LOW
P0967	PRESSURE CONTROL SOLENOID 2 CONTROL, HIGH
P0968	PRESSURE CONTROL SOLENOID 3 CONTROL, OPEN
P0970	PRESSURE CONTROL SOLENOID 3 CONTROL, LOW
P0971	PRESSURE CONTROL SOLENOID 3 CONTROL, HIGH
P0973	SHIFT SOLENOID 1 CONTROL, LOW

Diagnostic Transmission Codes

DIAGNOSTIC CODE	CODE DESCRIPTION
P0974	SHIFT SOLENOID 1 CONTROL, HIGH
P0975	SHIFT SOLENOID 2 CONTROL, OPEN
P0976	SHIFT SOLENOID 2 CONTROL, LOW
P0977	SHIFT SOLENOID 2 CONTROL, HIGH
P0989	RETARDER PRESSURE SENSOR, FAILED LOW
P0990	RETARDER PRESSURE SENSOR, FAILED HIGH
P1739	INCORRECT LOW GEAR RATIO
P1891	THROTTLE POSITION SENSOR PWM SIGNAL, LOW
P1892	THROTTLE POSITION SENSOR PWM SIGNAL, HIGH
P2184	ENGINE COOLANT TEMPERATURE SENSOR, LOW
P2185	ENGINE COOLANT TEMPERATURE SENSOR, HIGH
P2637	TORQUE MANAGEMENT FEEDBACK SIGNAL (SEM)
P2641	TORQUE MANAGEMENT FEEDBACK SIGNAL (LRTP)
P2670	ACTUATOR SUPPLY VOLTAGE 2 (HSD2), LOW
P2671	ACTUATOR SUPPLY VOLTAGE 2 (HSD2), HIGH
P2685	ACTUATOR SUPPLY VOLTAGE 3 (HSD3), LOW
P2686	ACTUATOR SUPPLY VOLTAGE 3 (HSD3), HIGH
P2714	PRESSURE CONTROL SOLENOID 4, STUCK OFF
P2715	PRESSURE CONTROL SOLENOID 4, STUCK ON
P2718	PRESSURE CONTROL SOLENOID 4 CONTROL, OPEN
P2720	PRESSURE CONTROL SOLENOID 4 CONTROL, LOW
P2721	PRESSURE CONTROL SOLENOID 4 CONTROL, HIGH
P2723	PRESSURE CONTROL SOLENOID 1, STUCK OFF
P2724	PRESSURE CONTROL SOLENOID 1, STUCK ON
P2727	PRESSURE CONTROL SOLENOID 1 CONTROL, OPEN
P2729	PRESSURE CONTROL SOLENOID 1 CONTROL, LOW
P2730	PRESSURE CONTROL SOLENOID 1 CONTROL, HIGH
P2736	PRESSURE CONTROL SOLENOID 5 CONTROL, OPEN
P2738	PRESSURE CONTROL SOLENOID 5 CONTROL, LOW
P2739	PRESSURE CONTROL SOLENOID 5 CONTROL, HIGH
P2740	RETARDER OIL TEMPERATURE, HOT
P2742	RETARDER OIL TEMPERATURE SENSOR, LOW
P2743	RETARDER OIL TEMPERATURE SENSOR, HIGH
P2761	TCC PCS CONTROL, OPEN
P2763	TCC PCS CONTROL, HIGH

Diagnostic Transmission Codes

DIAGNOSTIC CODE	CODE DESCRIPTION
P2764	TCC PCS CONTROL, LOW
P278A	KICKDOWN INPUT, FAILED ON
P2789	CLUTCH ADAPTIVE LEARNING AT LIMIT
P2793	GEAR SHIFT DIRECTION
P2808	PRESSURE CONTROL SOLENOID 6, STUCK OFF
P2809	PRESSURE CONTROL SOLENOID 6, STUCK ON
P2812	PRESSURE CONTROL SOLENOID 6 CONTROL, OPEN
P2814	PRESSURE CONTROL SOLENOID 6 CONTROL, LOW
P2815	PRESSURE CONTROL SOLENOID 6 CONTROL, HIGH
U0001	HIGH SPEED CAN BUS RESET COUNTER OVERRUN (IESCAN)
U0010	CAN BUS RESET COUNTER OVERRUN
U0100	LOST COMMUNICATION WITH ECM/PCM (J1587)
U0103	LOST COMMUNICATION WITH GEAR SHIFT MODULE (SHIFT SELECTOR) 1
U0115	LOST COMMUNICATION WITH ECM
U0291	LOST COMMUNICATION WITH GEAR SHIFT MODULE (SHIFT SELECTOR) 2
U0304	INCOMPATIBLE GEAR SHIFT MODULE 1 (SHIFT SELECTOR ID)
U0333	INCOMPATIBLE GEAR SHIFT MODULE 2 (SHIFT SELECTOR ID)
U0404	INVALID DATA RECEIVED FROM GEAR SHIFT MODULE (SHIFT SELECTOR) 1
U0592	INVALID DATA RECEIVED FROM GEAR SHIFT MODULE (SHIFT SELECTOR) 2

NOTE: *Information contained in this brochure is designed to give you an overview of the Oil Level Sensor, Diagnostics and Prognostic Features on your Allison Automatic and is not intended to replace your Operator's Manual. Refer to your Operator's Manual for complete information on Diagnostic Codes, Prognostic Features and Oil Level Sensor operation.*

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